



**IMPAX TimeSaver Systems**  
**TSS-NET Comparison**

<b>TSS-NET FEATURES</b> EXCEL BASED PROGRAM WITH SETUP, VIEWING, DATA COLLECTION & REPORTING	TSS-6, TSS-8 Enhanced	TSS-4, TSS-6, TSS-8 Basic	TSS
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SUMMARY

Machine Status (Up/Down)	X	X	X
RPM & PPM Efficiency	X	X	X
Current Production	X	X	X

OEE VIEW

Real-time OEE Calculation	X	X	X
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DETAIL VIEW

Current Status, RPM, PPM	X	X	X
Current Part Number, Operator ID, Job, Message, Scrap	X	X	
Efficiencies	X	X	X
Up/Down/Response Times	X	X	X
Production Counts	X	X	X
Order Counter	X	X	
Tool Counters	X	X	
Maintenance Counters	X	X	
Downtime Reasons	X	X	
Downtime Log	X	X	X*

DATA COLLECTION

Daily Machine Data Saving	X	X	X
Daily Downtime Log Saving	X	X	X*
Part and Operator Data Saving	X	X	

REPORTING

List Reports	X	X	X
Summary Reports	X	X	X
Daily Machine Data Reporting	X	X	X
Daily Downtime Log Reporting	X	X	X*
Part and Operator Reporting	X	X	
Print Macro for all Data Pages and Reports	X	X	X

SYSTEM SETUP

Edit Machine Names	X	X	X
Edit Machine Settings	X	X	X
Edit Downtime Reasons	X	X	
Edit Machine Clocks	X	X	X
Edit Machine Schedule (Start/End Times)	X	X	X
Edit Pending Parts	X	X	

MESSAGING

Two-Way Messaging between PC and TSS Units	X	X	
Message Log	X	X	

\* When using TSS units without screens, downtime log does not include downtime reasons.

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