



# TSS Units Comparison Chart

TSS UNIT FEATURES	TSS-6, TSS-8 Enhanced	TSS-4, TSS-6, TSS-8 Basic	TSS
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**UPTIME & DOWNTIME MINUTES**

Machine - Daily Minutes & Percents for Shifts 1, 2, 3, & Total	X	X	+
Machine - Weekly Minutes & Percents for Shifts 1, 2, 3, & Total	X	X	+
Machine - Monthly Minutes & Percents for Shifts 1, 2, 3, & Total	X	X	+
Machine - Yearly Minutes & Percents for Shifts 1, 2, 3, & Total	X	+	+

Current Session - Minutes for Shifts 1, 2, 3, & Total	X	X	
1 <sup>st</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X	X	
2 <sup>nd</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X	X	
3 <sup>rd</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X		
4 <sup>th</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X		
5 <sup>th</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X		

**RESPONSE TIME TRACKING**

Response Button - Times Operator Response to Downtime Condition	X	X	X
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Machine - Daily Minutes for Shifts 1, 2, 3, & Total	X	X	+
Machine - Weekly Minutes for Shifts 1, 2, 3, & Total	X	X	+
Machine - Monthly Minutes for Shifts 1, 2, 3, & Total	X	X	+
Machine - Yearly Minutes for Shifts 1, 2, 3, & Total	X	+	+

Current Session - Minutes for Shifts 1, 2, 3, & Total	X	X	
1 <sup>st</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X	X	
2 <sup>nd</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X	X	
3 <sup>rd</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X		
4 <sup>th</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X		
5 <sup>th</sup> Prior Session - Minutes for Shifts 1, 2, 3, & Total	X		

**DOWNTIME REASON ENTRY**

Machine Run Lockout until Reason/s is Entered	X	X	
Multiple Downtime Reasons (up to 4) for each Downtime Occurrence	X	X	
Operator Downtime Response Procedures available	X	X	
Operator can Go To User, Data, or Counters Menu after Reason Entry	X	X	

**DOWNTIME REASONS**

Customizable Downtime Reasons for Each Machine	<b>64</b> X	<b>16</b> X	
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Machine - Daily Downtime Occurrences & Minutes	X	X	
Machine - Weekly Downtime Occurrences & Minutes	X	X	
Machine - Monthly Downtime Occurrences & Minutes	X	X	
Machine - Yearly Downtime Occurrences and Minutes	X	+	

Current Session - Downtime Occurrences & Minutes	X	X	
1 <sup>st</sup> Prior Session - Downtime Occurrences & Minutes	X	X	
2 <sup>nd</sup> Prior Session - Downtime Occurrences & Minutes	X	X	
3 <sup>rd</sup> Prior Session - Downtime Occurrences & Minutes	X		
4 <sup>th</sup> Prior Session - Downtime Occurrences & Minutes	X		
5 <sup>th</sup> Prior Session - Downtime Occurrences & Minutes	X		

**DAILY DOWNTIME LOG - LAST 32 OCCURRENCES**

Downtime Start/End Times, Response Time, Downtime Minutes, Reason	<b>32 VISIBLE</b> X	<b>16 VISIBLE</b> X	+
Part, Operator, and Job active during downtime	X	Reason #	
	X	X	

Session = A unique combination of Job, Part, & Operator #'s  
 + = Feature is only available through TSS-NET PC Software

# TSS UNIT FEATURES

TSS-6, TSS-8  
Enhanced

TSS-4, TSS-6, TSS-8  
Basic

TSS

## ORDER COUNTER

Order Quantity, Parts Made, Parts To-Go,	X	X	
Minutes Remaining, % Made, RPM & Parts per Minute	X	X	+
Job Number & Part Number	X	X	

## TOOL COUNTERS

Cycles Planned, Cycles Used, Cycles Remaining	9	9	
	X	X	

## MAINTENANCE COUNTERS

Cycles Planned, Cycles Used, Cycles Remaining	9	9	
	X	X	

## PRODUCTION COUNTERS

Machine - Daily Production and Cycle Counts for Shifts 1, 2, 3, & Total	X	X	+
Machine - Weekly Production Counts for Shifts 1, 2, 3, & Total	X	X	+
Machine - Monthly Production Counts for Shifts 1, 2, 3, & Total	X	X	+
Machine - Yearly Production Counts for Shifts 1, 2, 3, & Total	X	+	+
Current Session - Production and Cycle Counts for Shifts 1, 2, 3, & Total	X	X	
1 <sup>st</sup> Prior Session - Production and Cycle Counts for Shifts 1, 2, 3, & Total	X	X	
2 <sup>nd</sup> Prior Session - Production and Cycle Counts for Shifts 1, 2, 3 & Total	X	X	
3 <sup>rd</sup> Prior Session - Production and Cycle Counts for Shifts 1, 2, 3, & Total	X		
4 <sup>th</sup> Prior Session - Production and Cycle Counts for Shifts 1, 2, 3, & Total	X		
5 <sup>th</sup> Prior Session - Production and Cycle Counts for Shifts 1, 2, 3, & Total	X		

## BASIC SCRAP REPORTING

Record scrap pieces for each Part Number	X	X	
Scrap Count Entry Screen	X	X	

## CURRENT JOB INFORMATION

Job, Part, & Operator Numbers, Parts per Cycle, Ideal RPM & PPM, Qty.	A/N	A/N	
New Job Data Entry Screen	X	X	
New Operator Log-in Screen	X	X	

## PENDING PARTS

Manually Input, Download from TSS-Net, or from Excel File	4	4	
Job & Part Numbers, Parts per Cycle, Ideal RPM & PPM, Order Qty.	X	X	
	X	X	

## EFFICIENCIES

Machine - Shift Efficiencies for Production & Time	X	X	+
Instantaneous Shift Efficiencies for RPM, PPM & Feed Rates	X	X	+
Machine - Daily Time Efficiencies for Shifts 1, 2, 3, & Total	X	X	+
Machine - Daily Feed Efficiencies for Shifts 1, 2, 3, & Total	X	X	+
Machine - Daily Cycle Efficiencies for Shifts 1, 2, 3, & Total	X	X	+
Machine - Daily Production Efficiencies for Shifts 1, 2, 3, & Total	X	X	+
Current Session - Efficiencies for Time, Feed, Cycles, & Production	X	X	
1 <sup>st</sup> Prior Session - Efficiencies for Time, Feed, Cycles, & Production	X	X	
2 <sup>nd</sup> Prior Session - Efficiencies for Time, Feed, Cycles, & Production	X	X	
3 <sup>rd</sup> Prior Session - Efficiencies for Time, Feed, Cycles, & Production	X		
4 <sup>th</sup> Prior Session - Efficiencies for Time, Feed, Cycles, & Production	X		
5 <sup>th</sup> Prior Session - Efficiencies for Time, Feed, Cycles, & Production	X		

## TWO-WAY MESSAGING

Between TSS Units and PCs	X	X	
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## EMBEDDED OPERATOR INSTRUCTIONS

Navigation Keys, Display Indicators, Entry Buttons	X		
Downtime Response, Counter, and Data Procedures	X	X	

Session = A unique combination of Job, Part, & Operator #'s

+ = Feature is only available through TSS-NET PC Software 2

# TSS UNIT FEATURES

TSS-6, TSS-8  
Enhanced

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Basic

TSS

## CONFIGURATION VALUES

Downtime Delay Value	X	X	+
Downtime Code - Excludes Response Time	X	X	
Setup Reason Number	X	X	
Parts per Cycle	X	X	+
Good Part Inputs Needed	X	X	+
Ideal RPM	X	X	+
Ideal PPM	X	X	+
Copy PPM to RPM if only One Sensor	X	X	+
Default Screen	X	X	
Allow No Feeds	X	X	+
Reset	X	X	+
Operator Log-In Screen Enable	X	X	
Clear Downtime Log Each Day	X	X	+

## PASSWORD VALUES

Separate passwords for Operator, Manager, and Engineer levels of access	X	X	
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## SYSTEM TIME AND DATE SETUP

Hour, Minute, Month, Day, Year, Day of Week	X	X	+
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## START & END TIME FOR DAY AND SHIFTS

Sunday - for Day and Shifts 1, 2, & 3	X	X	+
Monday - for Day and Shifts 1, 2, & 3	X	X	+
Tuesday - for Day and Shifts 1, 2, & 3	X	X	+
Wednesday - for Day and Shifts 1, 2, & 3	X	X	+
Thursday - for Day and Shifts 1, 2, & 3	X	X	+
Friday - for Day and Shifts 1, 2, & 3	X	X	+
Saturday - for Day and Shifts 1, 2, & 3	X	X	+
Current - for Day and Shifts 1, 2, & 3	X	X	+

## WORK MINUTES

Daily for Shifts 1, 2, 3, & Total	X	X	+
Weekly for Shifts 1, 2, 3, & Total	X	X	+
Monthly for Shifts 1, 2, 3, & Total	X	X	+
Yearly for Shifts 1, 2, 3, & Total	X		+

## OPERATOR SHIFT OPTIONS

Add Time at Beginning or End of Shift	X	X	
Stop Downtime recording for Shift	X	X	
Stop Downtime recording for Day	X	X	

+ = Feature is only available through TSS-NET PC Software.

PTG RESERVES THE RIGHT TO CHANGE CONFIGURATIONS AT ANYTIME.

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