



NOTES:

- A - LOCATE SENSOR POCKET OF OUTSIDE WEDGES TOWARD THE EDGE OF THE RAM.
- SENSOR POCKET MUST HAVE A ROUGH SURFACE
- B - DRILL THRU TO OTHER SIDE OF THE WEDGE
- 1/8 INCH CHAMFER ON .250 THROUGH HOLE.
- C - LOCATE SENSOR POCKET ON PUNCH CENTER LINE

PROCESS TECHNOLOGIES GROUP, INC.	IMPAX®
TITLE: NATIONAL ADJUSTMENT WEDGE	
DRAWN BY: DAVID LOCKE	DATE: 7/25/96