



NOTES:

- A - LOCATE SENSOR POCKET OF OUTSIDE WEDGES TOWARD THE EDGE OF THE RAM.
- SENSOR POCKET MUST HAVE A ROUGH SURFACE
- B - DRILL THRU TO OTHER SIDE OF THE WEDGE
- 1/8 INCH CHAMFER
- C - LOCATE SENSOR POCKET ON PUNCH CENTER LINE

PROCESS TECHNOLOGIES GROUP, INC.

IMPAX®

TITLE: NATIONAL PKO WEDGE

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