

.375 10/32 TAP x 1/2" DEEP

3/16 DIA.

1/4 DIA.

.125

NOTE A

.810

.250

.625

.120 MIN

.100 REF

.140

- A) Sensor pocket must have a flat rough surface
- B) Locate sensor pocket on punch center line
- C) 1/8 inch chamfer

**PROCESS**  
**TECHNOLOGIES**  
**GROUP, INC.**

**IMPAX®**

TITLE: FIRST WEDGE OF A NATIONAL NUTFORMER

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