



- A) Sensor pocket must have a flat rough surface
- B) Locate sensor pocket on punch center line
- C) 1/8 Inch chamfer
Drill thru to other side of the wedge
- D) If width is greater than 4 in. use 1.125 in. as the dimension of the pocket

PROCESS TECHNOLOGIES GROUP, INC.

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TITLE: NATIONAL PKO WEDGE

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